

| Process water Parameter |                                        |       |               |
|-------------------------|----------------------------------------|-------|---------------|
| Sl.No                   | Parameter                              | Units | Process water |
| 1                       | pH                                     | NA    | 7.3           |
| 2                       | Conductivity                           | μs/cm | 1423-1542     |
| 3                       | TDS                                    | ppm   | 675-732       |
| 4                       | Turbidity                              | NTU   | 1.3-6.6       |
| 5                       | Total Hardness (as CaCO <sub>3</sub> ) | ppm   | 80-83         |
| 6                       | Ca Hardness (as CaCO <sub>3</sub> )    | ppm   | 45-51         |
| 7                       | Mg Hardness (as MgCO <sub>3</sub> )    | ppm   | 29-38         |
| 8                       | Chloride as (Cl)                       | ppm   | 282-289       |